



### QUICK SPECS

Weight	5,919 lbs
Horsepower	20.4 hp
Digging Depth	10'4"

**Goes places bigger excavators can only dream about.**

If you work on tight residential or inner city jobsites, you need an excavator that fits through narrow openings and works comfortably in tight quarters. Meet the new ViO25-6A. This scrappy, go-almost-anywhere true zero tail swing excavator works anywhere you can fit the tracks. It also comes with a fuel-efficient 20.4-hp Tier 4 Final engine that delivers unexpected power for its size, with less environmental impact. We apologize if it gives those bigger excavators nightmares.



## ViO25-6A

POWERFUL, EFFICIENT ELECTRONICALLY CONTROLLED 20.4-HP TIER 4 FINAL DIESEL ENGINE

JOYSTICK PILOT CONTROLS WITH CONTROL PATTERN CHANGE STANDARD

AUXILIARY HYDRAULICS W/ PROPORTIONAL CONTROL STANDARD

2-SPEED DRIVE CONTROL STANDARD

OPTIONAL ENCLOSED CAB WITH HEAT

HYDRAULIC QUICK COUPLER

NEW DIGITAL SMART ASSIST CONTROL SYSTEM

### INNOVATIVE FEATURES



#### Advanced Operation Control System

The new digital Smart Assist control system allows you to monitor up to three months of operational history. Because this state-of-the-art system centralizes control of machine operation information and maintenance support information, it's never been easier to maintain a timely, efficient service process.



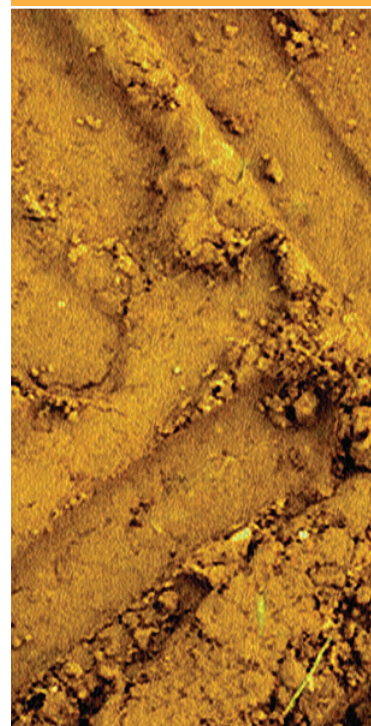
#### Quick Coupler System

The standard hydraulic Quick Coupler makes changing buckets fast and easy. With the exception of fitting and removing the safety lock pin, the entire operation is performed electronically while you're seated in the comfort of the cab. Less hassle. Less downtime. More productivity.

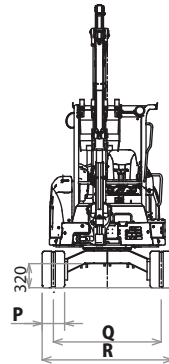
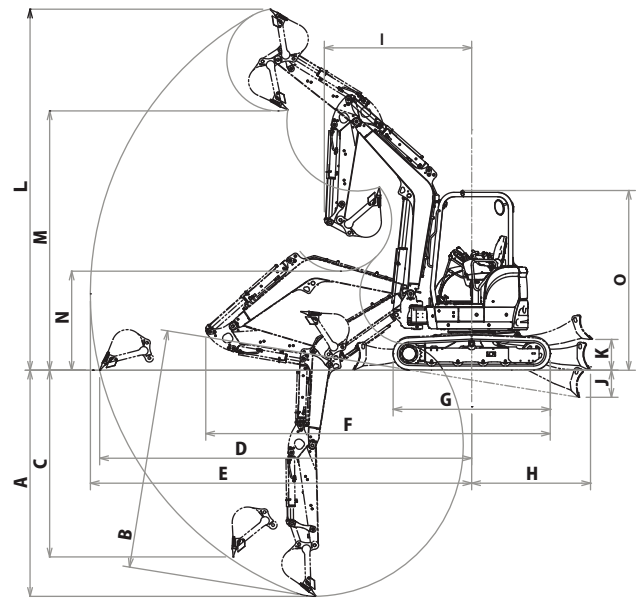
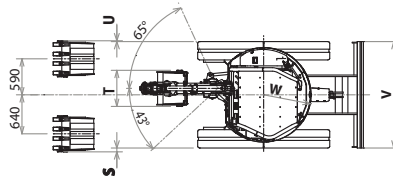


#### Easier To Service Than Your Car

The innovative design puts virtually every major component – engine, hydraulic system, starter, generator, battery – right at your fingertips. Because routine filter and grease fitting checks are easier and quicker, you can perform them more often, extending the life of and improving the durability of your machine.



# Vi025-6A



## Dimensions - Vi025-6A - Rubber Track

<b>A</b> 9 ft. 8 in. (2,950 mm)	<b>M</b> 9 ft. 1 in. (2,780 mm)
<b>B</b> 10 ft. 4 in. (3,150 mm)	<b>N</b> 1 ft. 11 in. (585 mm)
<b>C</b> 7 ft. 9 in. (2,370 mm)	<b>O</b> 8 ft. 2 in. (2,490 mm)
<b>D</b> 15 ft. 9 in. (4,800 mm)	<b>P</b> 10 in. (250 mm)
<b>E</b> 16 ft. 1 in. (4,910 mm)	<b>Q</b> 4 ft. 1 in. (1,250 mm)
<b>F</b> 13 ft. 5 in. (4,090 mm)	<b>R</b> 4 ft. 11 in. (1,500 mm)
<b>G</b> 6 ft. 8 in. (2,040 mm)	<b>S</b> 6 in. (145 mm)
<b>H</b> 4 ft. 6 in. (1,380 mm)	<b>T</b> 1 ft. 7 in. (490 mm)
<b>I</b> 7 ft. 1 in. (2,160 mm)	<b>U</b> 1.4 in. (35 mm)
<b>J</b> 1 ft. 2 in. (355 mm)	<b>V</b> 4 ft. 11 in. (1,500 mm)
<b>K</b> 1 ft. 1 in. (340 mm)	<b>W</b> 2 ft. 5 in. (750 mm)
<b>L</b> 14 ft. 8 in. (4,480 mm)	

## Specifications

Model		Vi025-6A	
Type		Canopy	Cabin
<b>Operating Weight</b>	Rubber track	5919 (2685)	6206 (2815)
	Steel track	6162 (2795)	6449 (2925)
<b>Engine</b>	Type	Water-cooled 4-cycle diesel	
	Model	Tier 4 Final 3TNV80F-SXNBV	
	Rated Output	20.4 (15.2) / 2500	
<b>Performance</b>	Max Digging Force, Bucket / Arm	w/ QC - 4079 (18.2); w/o QC - 5203 (23.1)	
	Traveling Speed, High / Low	2.8 (4.5) / 1.7 (2.8)	
	Swing Speed	10	
	Boom Swing Angle, (L / R)	47 / 74	
<b>Ground Contact Pressure (Rubber Track)</b>		4.38 (30.2)	4.59 (31.7)
<b>Hydraulic System</b>	Pump Capacity	7.9 (30.0)x2 <Variable displacement pump> 5.6 (21.3)x1, 3.0 (11.3)x1 <Gear pump>	
	Main Relief Set Pressure	2987 (20.6)x2, 2631 (18.1)x1	
<b>Blade Dimensions</b>	Width	4'11" (1500)	
	Stroke, Raise / Lower from G.L.	1' 2" (355) / 1' 1" (340)	
<b>Fuel tank capacity</b>		8.1 (30.7)	

## Standard Equipment

Hydraulic Quick Coupler\*  
 Backfill Dozer Blade  
 Boom Swing Function  
 Rubber Track / Steel Track  
 Auxiliary Valve and Plumbing  
 Back Mirror  
 2-way Control Pattern Change  
 ROPS / OPG Canopy, Cabin  
 Windshield Washer  
 Joystick Pilot Controls  
 Arm Rests (Adjustable)  
 Suspension and Reclining Seat  
 Seat Belt  
 Proportional Auxiliary  
 Hydraulics Control  
 Travel Automatic  
 Dual Speed Switch  
 Auto Deceleration Switch  
 Eco Mode Switch  
 Engine Stop Switch  
 Traveling Alarm  
 Floor Mats

\*Also available without Quick Coupler.

Please note that the standard equipment may vary from this list. Consult your Yanmar dealer for confirmation.

## Hydraulic PTO

Model	ViO25-6A		
Output	PSI (MPa)	GPM (L / min)	
Specification		2500RPM	1400RPM
Combined Flow, Double Actions	2987 (20.6)	13.6 (51.3)	7.58 (28.7)

## Lifting Capacity

LIFT POINT HEIGHT h:in (mm)	(r) LIFT RADIUS in. (mm)				(r) LIFT RADIUS in. (mm)				(r) LIFT RADIUS in. (mm)			
	RATED LIFT CAPACITY OVER END BLADE DOWN lbs (kg)				RATED LIFT CAPACITY OVER END BLADE UP lbs (kg)				RATED LIFT CAPACITY OVER SIDE BLADE UP lbs (kg)			
	MAX	118.1 (3000)	98.4 (2500)	78.7 (2000)	MAX	118.1 (3000)	98.4 (2500)	78.7 (2000)	MAX	118.1 (3000)	98.4 (2500)	78.7 (2000)
118.1 (3000)	1014 (460)*				992 (450)*				837 (380)			
98.4 (2500)	1014 (460)*	1014 (460)*			881 (400)	1014 (460)*			727 (330)	992 (450)*		
78.7 (2000)	1036 (470)*	1014 (460)*			793 (360)	1014 (460)*			661 (300)	793 (360)		
39.4 (1000)	1080 (490)*	1366 (620)*	1675 (760)*		705 (320)	1322 (600)*	1675 (760)*		595 (270)	970 (440)	1675 (760)*	
0 (0)	1146 (520)*	1609 (730)*	2094 (950)*	2888 (1310)*	727 (330)	1058 (480)	1388 (630)	1962 (890)	595 (270)	881 (400)	1124 (510)	1521 (690)
-39.4 (-1000)	1190 (540)*	1543 (700)*	2028 (920)*	2645 (1200)*	859 (390)	1036 (470)	1322 (600)	1918 (870)	705 (320)	837 (380)	1102 (500)	1543 (700)
-59.1 (-1500)	1168 (530)*		1675 (760)*	2116 (960)*	1036 (470)		1344 (610)	1851 (840)	881 (400)		1124 (510)	1499 (680)

\* Rated Hydraulic Lift Capacity